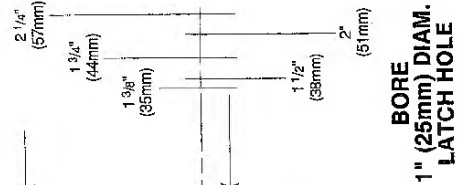


TEMPLATE A (without passage set) **LEFT HAND**

NOTE: Lock will accommodate doors 1 3/8" (35mm) to 2 1/4" (57mm) thick. Suitable reinforcement shall be provided by the hollow metal door manufacturer to prevent collapsing of door. When door silencers are to be installed, proper allowances must be made for strike location.

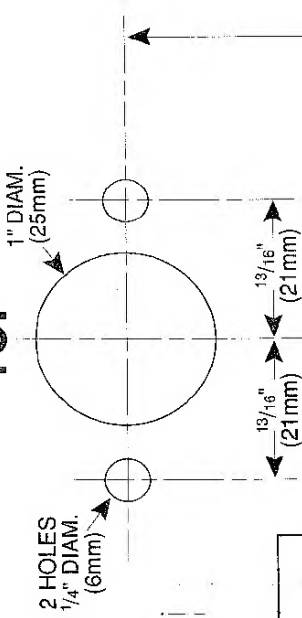
MARK CENTER OF DOOR THICKNESS



THIS FLAP FOLDS OVER THE EDGE OF THE DOOR
BE SURE THE FOLD IS EXACTLY ON THE LINE

CAUTION: MARK ACCURATELY - BORE STRAIGHT

TOP



DO NOT SCALE!
OR ATTEMPT TO UTILIZE
THIS FAX AS AN ORIGINAL
TEMPLATE
FOR DIMENSIONS ONLY!

THIS FLAP FOLDS OVER THE EDGE OF THE DOOR
BE SURE THE FOLD IS EXACTLY ON THE LINE

2 3/4" (70mm)

2 3/4" (70mm)

5/32" (4mm)

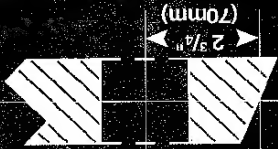
5/32" (4mm)

INSERT LATCH, MARK AROUND
FACE PLATE OF LATCH, MORTISE
TO DEPTH REQUIRED

INSERT LATCH, MARK AROUND
FACE PLATE OF LATCH, MORTISE
TO DEPTH REQUIRED

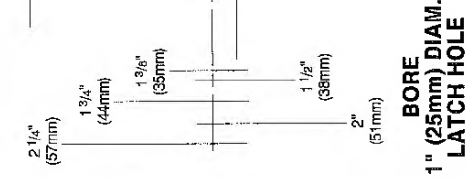
BOTTOM

TEMPLATE A (without passage set) **RIGHT HAND**

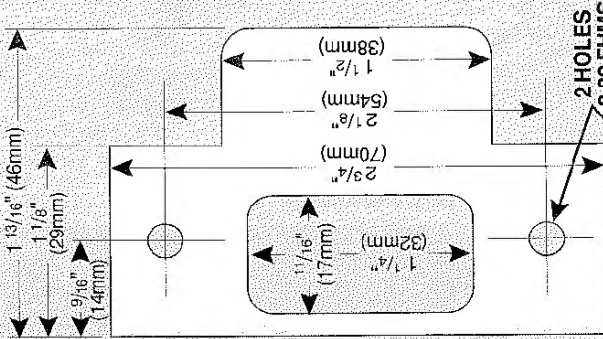


CAUTION
APPLY TEMPLATE
AND DRILL FROM
OUTSIDE BUT
DOOR BEVEL IF ANY

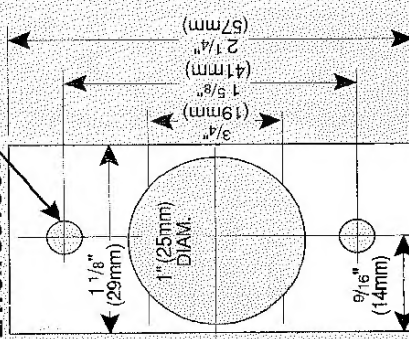
MARK CENTER OF DOOR THICKNESS



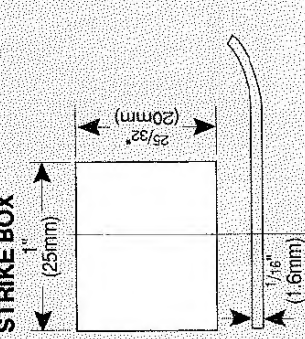
STRIKE



LATCH CUTOUT



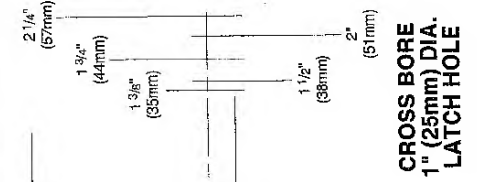
STRIKE BOX



TEMPLATE B (with passage set) **LEFT HAND**

NOTE: Lock will accommodate doors 1 3/8" (35mm) to 2 1/4" (57mm) thick. Suitable reinforcement shall be provided by the hollow metal door manufacturer to prevent collapsing of door. When door silencers are to be installed, proper allowances must be made for strike location.

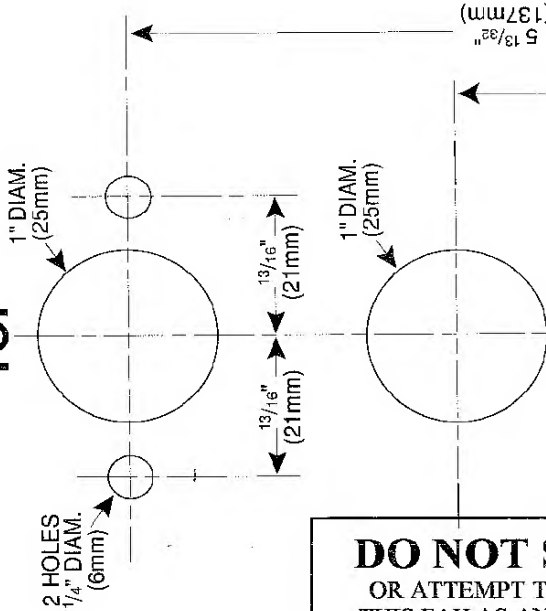
MARK CENTER OF DOOR THICKNESS



THIS FLAP FOLDS OVER THE EDGE OF THE DOOR
BE SURE THE FOLD IS EXACTLY ON THE LINE

CAUTION: MARK ACCURATELY - BORE STRAIGHT

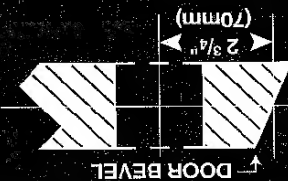
TOP



DO NOT SCALE!
OR ATTEMPT TO UTILIZE
THIS FAX AS AN ORIGINAL
TEMPLATE
FOR DIMENSIONS ONLY!

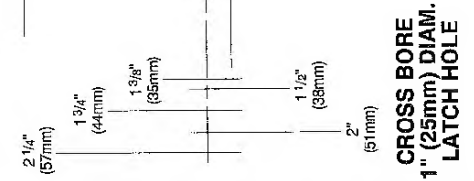
THIS FLAP FOLDS OVER THE EDGE OF THE DOOR
BE SURE THE FOLD IS EXACTLY ON THE LINE

TEMPLATE B (with passage set) **RIGHT HAND**

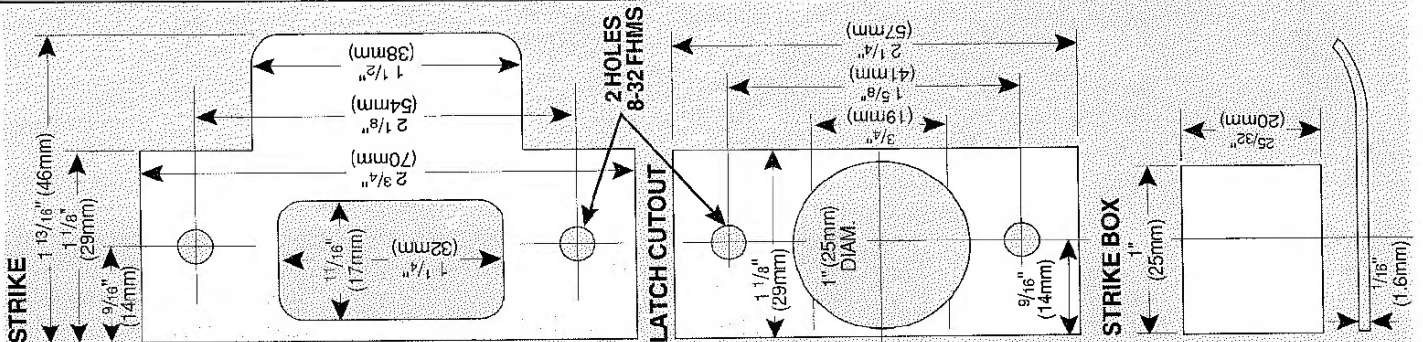


CAUTION
APPLY TEMPLATE
AND DRILL FROM
OUTSIDE BUT
COMPENSATE FOR
DOOR BEVEL IF ANY.

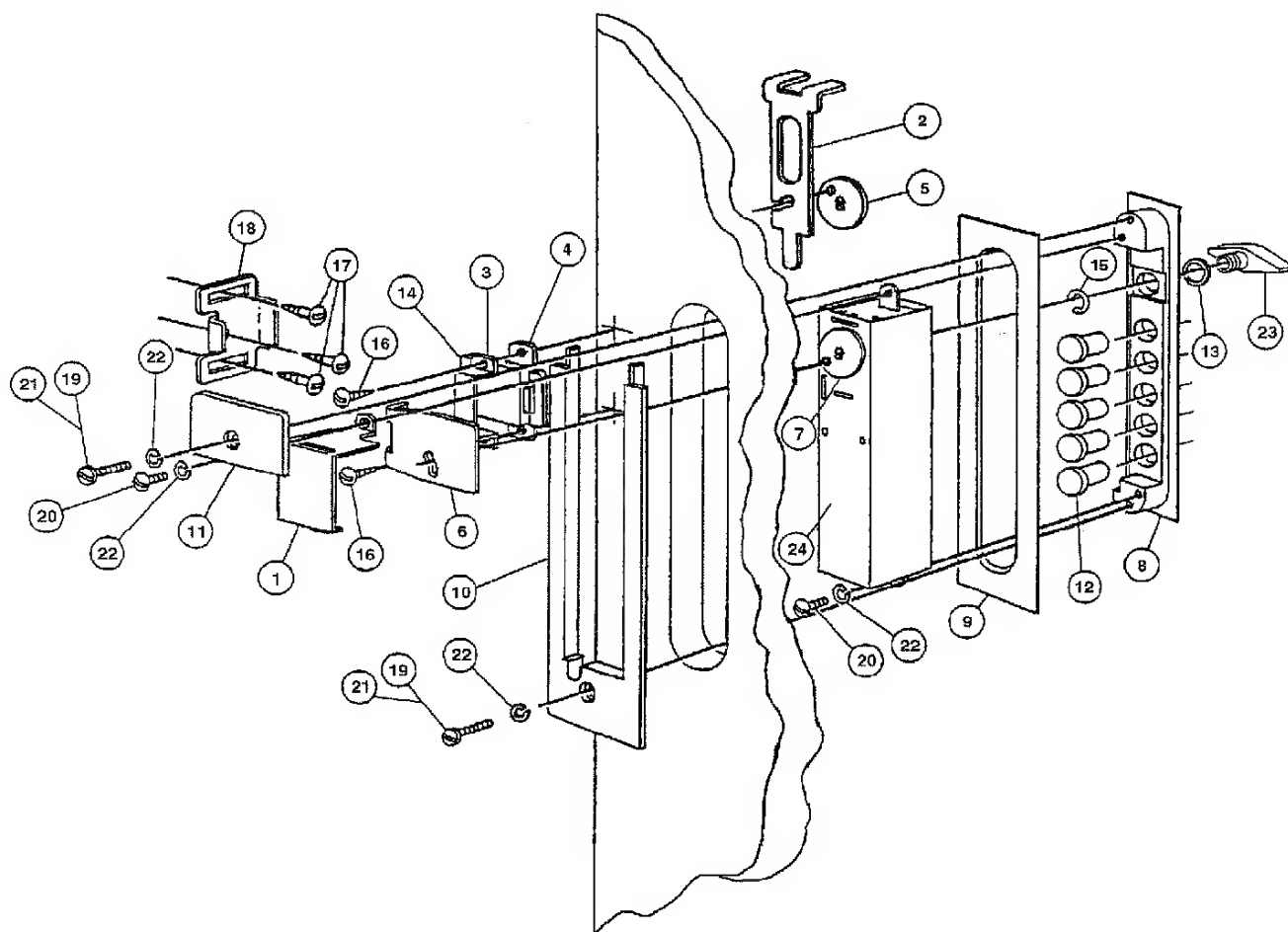
MARK CENTER OF DOOR THICKNESS



CROSS BORE
1\"/>



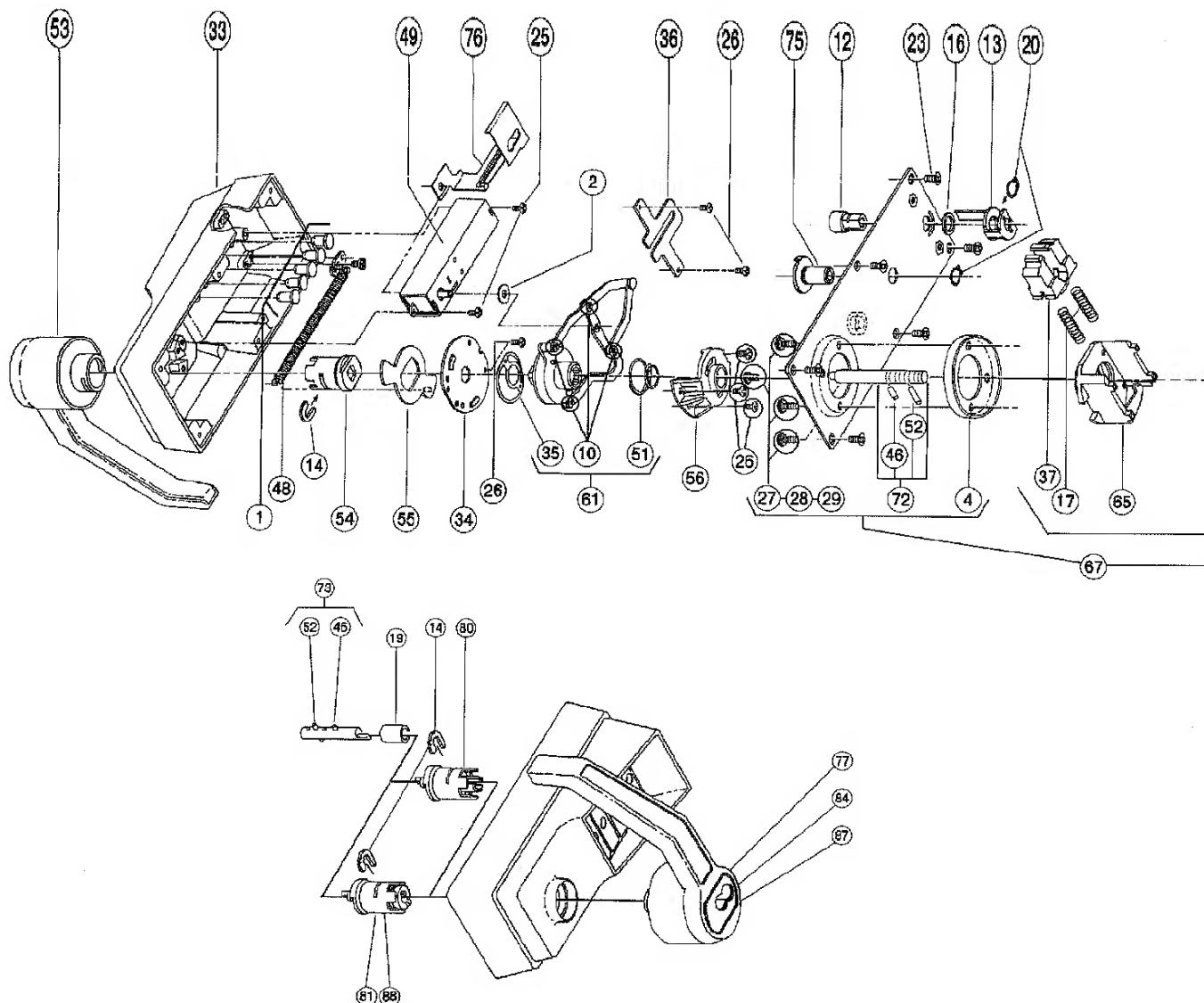
9600 Series Exploded View & Replacement Parts









#	Product #	Description	Price / ea.
1	24035	Cam Cover	
2	24036	Follower - ET	
3	24037	Bolt Retainer	
4	24038	Bolt Retainer Plate	
5	24042	Cam Plate - ET	
6	24043	Follower - CT	
7	24044	Cam Plate - CT	
8	34004-03- 34004-04- 34004-26D-	Escutcheon Plate	
9	34005	Black Trim Plate	
10	34006	Back Cover Plate	
11	34007	Back Cover Section	
12	34019	Pushbuttons	pack of 10
13	34037	Spacer	pack of 10
14	34043	TM Bolt	

#	Product #	Description	Price / ea.
15	54011	Retainer Ring "C" Clip	pack of 5
16	54012	#5 x 1/2" (13 mm) Wood Screws - brass	pack of 10
17	54016	#5 x 1/2" (13 mm) Wood Screws - Chrome	pack of 10
18	54017	TM Strike	
19	54024	#5 - 40 x 5/8" (16 mm) Machine Screw	pack of 10
20	54025	#5 - 40 x 5/16" (8 mm) Machine Screw	pack of 10
21	54027	#5 - 40 x 3/4" (19 mm) Machine Screw	pack of 10
22	54029	#5 Split Washer	pack of 10
23	74024-03- 74024-04- 74024-26-D	Front Knob Assembly	
24	850	(M54) Combination Chamber	

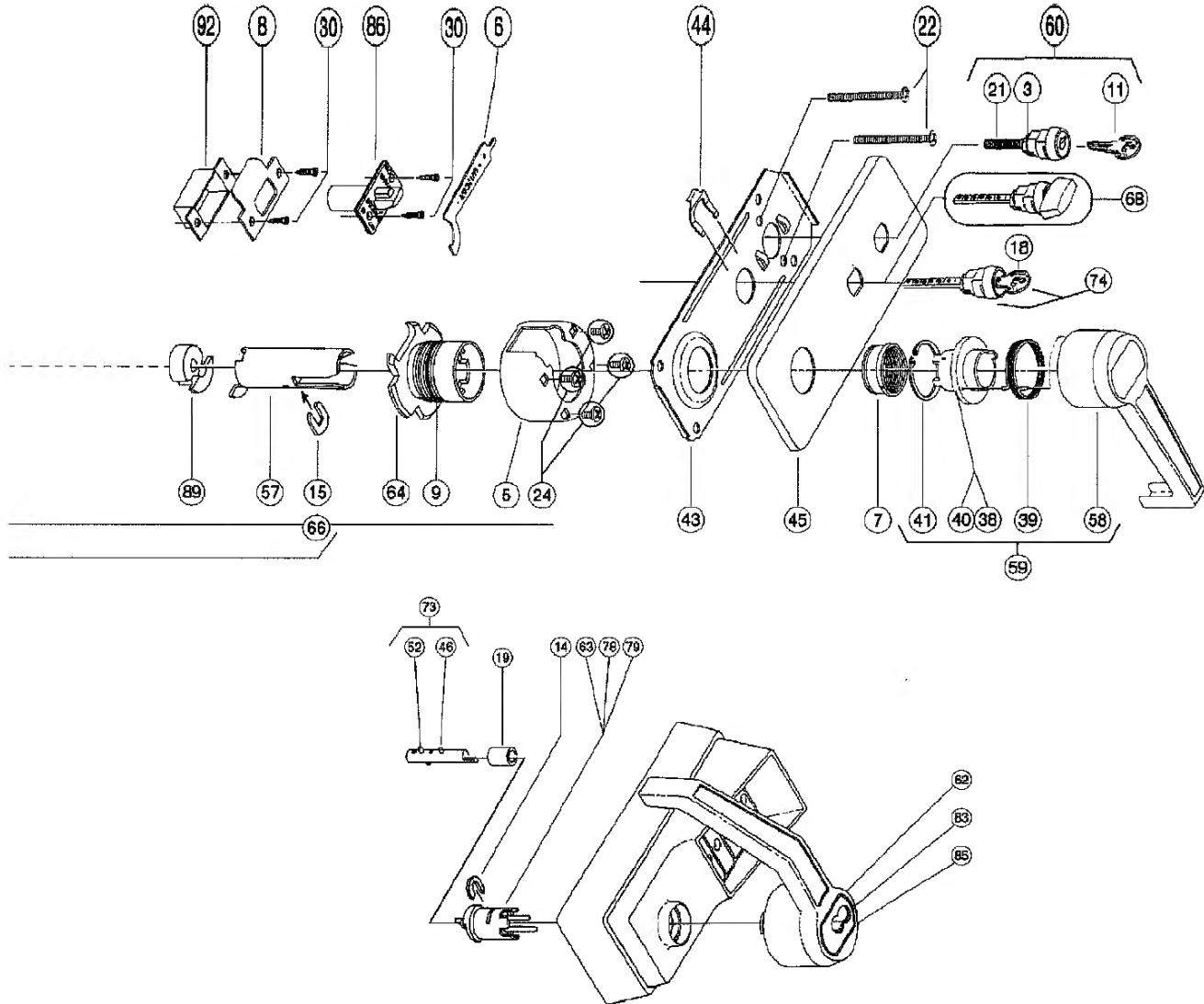
L1000 Series Exploded View & Replacement Parts









	<p>Pushbuttons 200024-106-10 — Black 200024-109-10 — White</p> <p>pack of 10</p>
	<p>Bushing, Shaft 200026-000-05</p> <p>pack of 5</p>
	<p>Spring Nut 200079-000-05</p> <p>pack of 5</p>

	<p>Spacer, Door thickness 201102-045-01</p> <p>each</p>
	<p>Cover for Shoe Housing 201277-045-01</p> <p>each</p>
	<p>Installation Wrench 201278-018-01</p> <p>each</p>


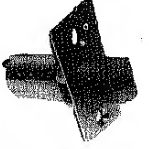
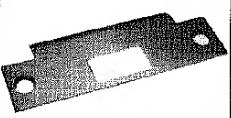

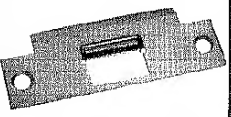

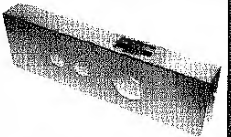

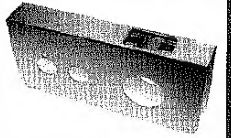

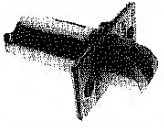
L1000 Series Exploded View & Replacement Parts



	<p>Thread Ring 201282-03-01 201282-05-01 201282-26D-01</p> <p>each</p>		<p>Clip (Old # 201293-000-10) 204035-000-10</p> <p>pack of 10</p>
	<p>Standard Strike Plate 201288-03-01 201288-05-01 201288-26D-01</p> <p>each</p>		<p>Key DF-59 (For Combination Change Control Lock) 201298-018-02</p> <p>pack of 2</p>
	<p>O Ring, 1" (25 mm) I.D. 201290-000-05</p> <p>pack of 5</p>		<p>Combination Change Stud 201335-000-01</p> <p>each</p>

L1000 Series Accessories

Product Number (Old number)




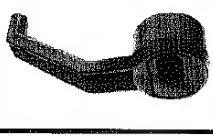


	Anti-spy Shield 201600-19-41 (1000-22-19) Black only each		3/4" (19 mm) flat front latch carries 3-hour UL/ULC fire rating for "A" labeled doors. 2 3/4" (70 mm) backset 201605-03-41 201605-05-41 201605-26D-41 each
	ASA Strike (For 4 7/8" (105 mm) long cutout) 201413-03-41 (1000-15-03) 201413-05-41 (1000-15-05) 201413-26D-41 (1000-15-26D) each		3/4" (19 mm) brass latch carries 3-hour UL/ULC fire rating for "A" labeled doors. 2 3/4" (70 mm) backset. Beveled front. (For L1071 only) 204004-03-41 204004-05-41 204004-26D-41 each
	ASA Roller Strike (For 4 7/8" (105 mm) long cutout) 201821-03-41 (1000-14-03) 201821-05-41 (1000-14-05) 201821-26D-41 (1000-14-26D) each		1/2" (13 mm) brass latch carries 3-hour UL/ULC fire rating for "A" labeled doors. 2 3/4" (70 mm) backset. Beveled front. 55071-03-41 55071-05-41 55071-26D-41 each
	Filler Plate 15" (381 mm) 201518-03-41 (1000-17-03) 201518-05-41 (1000-17-05) 201518-26D-41 (1000-17-26D) each		UNI-LUB Use for arctic applications - Includes one 4oz. (118 ml) squeeze bottle of moisture-repellant anti-freeze lubricant, and one 4oz. (118 ml) squeeze bottle of light-consistency grease (temperature range -40° to 140°). 841-00-21 each
	Filler Plate 10 1/2" (267 mm) 201826-03-41 (1000-23-03) 201826-05-41 (1000-23-05) 201826-26D-41 (1000-23-26D) each		Best Equivalent Removable Core Cylinder. 201484-03-01 201484-05-01 201484-26D-01 (Sold International Only) (Not Available for U.S.) each
	3/4" (19mm) brass latch carries 3-hour UL/ULC fire rating for "A" labeled doors. 2 3/4" (70 mm) backset. Beveled front. 201144-03-01 201144-05-01 201144-26D-01 each		

L1000 Series Lever Conversion Assemblies

Conversion Assemblies



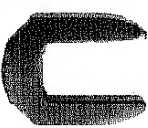

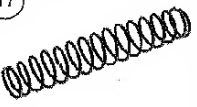














Use the following conversion assemblies to convert an existing L1000 Series lock from standard to key override.

Removable core cylinders not included.

	Schlage Conversion Assembly (S) RH LH 201845-03-01 201846-03-01 201845-05-01 201846-05-01 201845-26D-01 201846-26D-01 each		Best/Falcon/Arrow/Eagle/KSP/Lloyd Matheson Conversion Assembly (B) RH LH 201935-03-01 201936-03-01 201935-05-01 201936-05-01 201935-26D-01 201936-26D-01 each
	Sargent Conversion Assembly (R) RH LH 201931-03-01 201932-03-01 201931-05-01 201932-05-01 201931-26D-01 201932-26D-01 each		Corbin/Russwin Conversion Assembly (C) RH LH 201937-03-01 201938-03-01 201937-05-01 201938-05-01 201937-26D-01 201938-26D-01 each
	Assa Conversion Assembly (A) RH LH 204013-03-41 204014-03-41 204013-05-41 204014-05-41 204013-26D-41 204014-26D-41 each		
	Medeco/Yale Conversion Assembly Request spacer 201569 for 5-pin Medeco. (M) RH LH 201933-03-01 201934-03-01 201933-05-01 201934-05-01 201933-26D-01 201934-26D-01 each		




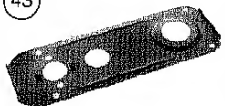



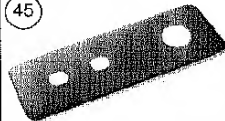






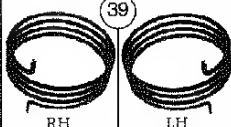
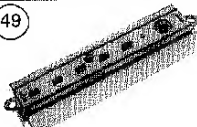




L1000 Series Replacement Parts (cont'd)

from Exploded View on pages 24-25

13		Combination Change Sleeve 201336-045-01 each
14		Front Knob Retainer Clip 201343-045-05 pack of 5
15		Inside Knob Retainer Clip 201344-045-05 pack of 5
16		Washer 201362-000-05 pack of 5
17		Shoe Spring 201366-045-10 pack of 10
18		Key DF-5 (For Passage Set Control Lock) 201422-018-02 pack of 2
19		Shaft Self-Aligning Bushing (For 1000-2, 4 & 6) 201425-000-01 each
20		Retainer Ring 3/8" I.D. (For Passage Set & Combination Change Sleeve) 201440-000-05 pack of 5
21		Screw Stud 1/4" - 20 x 1 7/8" 201442-000-05 pack of 5
22		Screw, 8-32 x 2 1/2" (For Mounting) 201443-022-10 pack of 10
23		Screw Phillips 6-32 x 3/8" E.H.M.S. (For Back Plate) (Replaced by 201955-022-10) 201444-022-10 pack of 10
24		Sems Screw, Phillips 6-32 x 1/4" R.H.M.S. (For Shoe Housing Cover) 201446-022-10 pack of 10
25		Sems Screw, Phillips 6-32 x 5/16" (8 mm) R.H.M.S. (For Comb. Chamber) (Replaced by 201954-022-10) 201447-022-10 pack of 10
26		Sems Screw, Phillips 6-32 x 7/16" (11 mm) R.H.M.S. (For Clutch Cover Clutch Backing Plate and Guide) (Replaced by 201953-022-10) 201448-022-10 pack of 10
27		Sems Screw, Phillips 8-32 x 3/16" R.H.M.S. (For Spacer) 201449-022-10 pack of 10
28		Sems Screw, Phillips 8-32 x 7/16" R.H.M.S. (For Spacer) 201450-022-10 pack of 10
29		Sems Screw, Phillips 8-32 x 1 1/16" R.H.M.S. (For Spacer) 201451-022-10 pack of 10
	See individual components for photo presentation	Screw Pack- Includes one 201769, one 201568, two 201443, four 201449, four 201451, and four 201565, and one 201437 201506-03 201506-05 201506-26D pack
30		Combination screw, Phillips 8-32 x 3/4" (For latch and strike plate) 201565-03-10 201565-05-10, 201565-26D-10 pack of 10
		Rubber Bumper (For Door Frame) (Self Adhesive Strip of 4) 201568-000-01 (Not shown on Exploded View) each

L1000 Series Replacement Parts (cont'd)

from Exploded View on pages 24-25

	Spacer for Medeco 5 pin 201569-000-01 (Not shown on Exploded View) each		Unified Trim Plate - Standard 201736-03-01 201736-05-01 201736-26D-01 (Not shown on Exploded View) each
	33 Front Lock Housing 201700-03-01 201700-05-01 201700-26D-01 each		43 Reinforcing Plate 201738-045-01 each
	34 Clutch Backing Plate 201708-045-01 each		44 Spring Clip (For passage set) 201740-022-01 each
	35 Wave Spring 201709-000-01 each		45 Unified Trim Plate - Passage Set 201745-03-01 201745-05-01 201745-26D-01 each
	36 Guide Bracket 201721-045-01 each		46 Cross Pins 0.1" diameter x 0.375" long 201755-045-10 pack of 10
	37 Retractor Shoe 201723-000-01 each		Pin Linkage Cancelling 201756-022-05 (Not shown on Exploded View) pack of 5
	38 *Fixed Sleeve RH 201727-03-01 201727-05-01 201727-26D-01 each		48 Outside Lever Extension Return Spring 201762-000-01 each
	39 Inside Lever Coil Return Spring RH LH 201730-000-01 201732-000-01 each		49 Combination Chamber (M-63) 201764-000-01 each
	40 *Fixed Sleeve LH 201733-03-01 201733-05-01 201733-26D-01 each		Linkage Pin 201765-045-05 (Not shown on Exploded View) pack of 5
	41 Inside Lever Fixed Sleeve Retainer Clip 201734-000-01 each		51 Balance Spring 201768-000-01 each

* When ordering a fixed sleeve for older locks, it may be necessary to order a 201793 shoe retainer cap.

L1000 Series Replacement Parts (cont'd)

from Exploded View on pages 24-25

	<p>Cross pin .100" (2.5 mm) x .500 (1.27 mm) 201769-000-10</p> <p>pack of 10</p>		<p>*Outside Lever Assembly (For Best / Falcon / Arrow / Eagle & KSP / Lloyd Matheson removable core) RH LH 201790-03-01 201791-03-01 201790-05-01 201791-05-01 201790-26D-01 201791-26D-01</p> <p>each</p>
	<p>*Outside Lever Handle Assembly Standard RH LH 201770-03-01 201771-03-01 201770-05-01 201771-05-01 201770-26D-01 201771-26D-01</p> <p>each</p>		<p>Outside Drive Sleeve Assembly (For Best / Falcon / Arrow / Eagle & KSP / Lloyd Matheson removable core) 201792-000-01</p> <p>each</p>
	<p>Outside Drive Sleeve Assembly Standard 201772-045-01</p> <p>each</p>		<p>Shoe Retainer Cap Assembly (Includes 201290) 201793-03-01 201793-05-01 201793-26D-01</p> <p>each</p>
	<p>Stop Plate Assembly RH LH 201773-045-01 201774-045-01</p> <p>each</p>		<p>Shoe Retainer & Bridge 201794-000-01</p> <p>each</p>
	<p>Clutch cover assembly RH LH 201780-045-01 201781-045-01</p> <p>each</p>		<p>Cylindrical Drive Unit Assembly (Includes: 201277, 201290, 201344, 201366, 201446, 201723, 201782, 201793, 201794 & 204015) 201795-03-01 201795-05-01 201795-26D-01</p> <p>each</p>
	<p>Inside Drive Sleeve Assembly 201782-045-01</p> <p>each</p>		<p>Back Plate Assembly (Includes: 201102, 201335, 201336, 201362, 201440, 201450 & 201795) LH RH 201796-03-01 204031-03-01 201796-05-01 204031-05-01 201796-26D-01 204031-26D-01</p> <p>each</p>
	<p>Inside Lever Sub-Assembly (For left or right hand) 201784-03-01 201784-05-01 201784-26D-01</p> <p>each</p>		<p>Plug Assembly (For passage set with thumbturn) 201807-03-01 201807-05-01 201807-26D-01</p> <p>each</p>
	<p>Inside Lever Assembly RH LH 201785-03-01 201786-03-01 201785-05-01 201786-05-01 201785-26D-01 201786-26D-01 (Includes 201727, 201730, (Includes 201732, 201734, 201784) 201733, 201734, 201784)</p> <p>each</p>		<p>Unified Trim Kit - standard (For model 1011, 1021) (one cylinder) (Includes: 201282, 201736, 201738 & 201787) 201808-03-01 201808-05-01 201808-26D-01 (Not shown on Exploded View)</p> <p>each.</p>
	<p>Combination Change Plug Assembly with 2 keys (Includes 200079, 201298 & 201442) 201787-03-01 201787-05-01 201787-26D-01</p> <p>each</p>		<p>Unified Trim Plate Kit (For passage set with key) (two cylinders) (Includes: 201282, 201738, 201740, 201745, 201787 & 201818) 201809-03-01 201809-05-01 201809-26D-01 (Not shown on Exploded View)</p> <p>each</p>
	<p>Clutch Assembly (201709 & 201768) RH LH 201788-000-01 201789-000-01</p> <p>each</p>		<p>Unified Trim Plate Kit (For passage set with thumbturn) (one cylinder and one thumbturn) (Includes: 201282, 201738, 201740, 201745, 201787 & 201807) 201810-03-01 201810-05-01 201810-26D-01 (Not shown on Exploded View)</p> <p>each</p>

* When ordering an outside lever assembly for older locks, it may be necessary to order a respective outside drive sleeve assembly.

L1000 Series Replacement Parts (cont'd)

from Exploded View on pages 24-25

72		Drive Shaft Assembly (Standard) (Includes: 201755 & 201769) 201812-000-01 each
73		Drive Shaft Assembly (Key override) (Includes: 201755 & 201769) 201813-000-01 each
74		Plug Assembly (For passage set with 2 keys) (Includes: 201422) 201818-03-01 201818-05-01 201818-26D-01 each
75		Chamber Release Cam (For Passage Set) 201824-045-01 each
76		Chamber Release (For Passage Set) 201825-000-01 each
77		*Outside Lever Assembly (For Schlage Removable Core) RH LH 201829-03-01 201830-03-01 201829-05-01 201830-05-01 201829-26D-01 201830-26D-01 each
78		Outside Drive Sleeve Assembly (For Sargent Removable Core) 201831-045-01 each
79		Outside Drive Sleeve Assembly (For Corbin/Russwin Removable Core) 201832-045-01 each
80		Outside Drive Sleeve Assembly (For Schlage Removable Core) 201840-045-01 each
81		Outside Drive Sleeve Assembly (For Medeco/Yale Removable Core) 201842-045-01 each
83		*Outside Lever Assembly (For Sargent Removable Core) RH LH 201925-03-01 201926-03-01 201925-05-01 201926-05-01 201925-26D-01 201926-26D-01 each
84		*Outside Lever Assembly (For Medeco Removable Core) RH LH 201927-03-01 201928-03-01 201927-05-01 201928-05-01 201927-26D-01 201928-26D-01 each
85		*Outside Lever Assembly (For Corbin/Russwin Removable Core) RH LH 201929-03-01 201930-03-01 201929-05-01 201930-05-01 201929-26D-01 201930-26D-01 each
86		3/4" (16 mm) Throw Standard Latch carries 3-hour UL/ULC fire rating for "A" labeled doors - 2 1/4" (70mm) backset floating front 201961-03-01 201961-05-01 201961-26D-01 each
87		*Outside Lever Assembly (For Assa Removable Core) RH LH 204008-03-01 204009-03-01 204008-05-01 204009-05-01 204008-26D-01 204009-26D-01 each
88		Outside Sleeve Drive Assembly (For Assa Removable Core) 204010-045-01 each
89		Drive Insert 204015-000-01 each
		Latch extension assembly to convert to 3 3/4" (10 cm) backset 204022 (Not shown on Exploded View) each
		Latch extension assembly to convert to 5" (13 cm) backset 204023 (Not shown on Exploded View) each
92		Strike Box (New number 201287-001-01) 55068-000-01 each

* When ordering an outside lever assembly for older locks, it may be necessary to order a respective outside drive sleeve assembly.

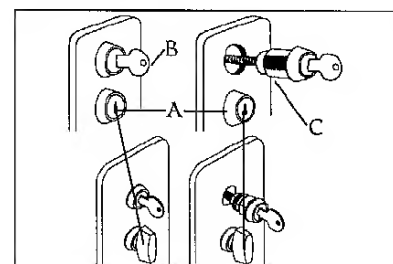
Changing the combination

L1000

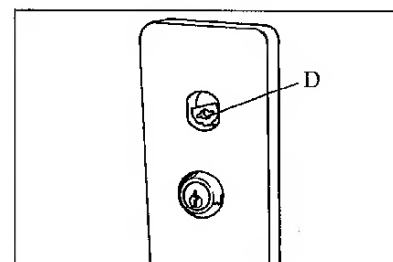
The door must be open.

On models with the passage feature, make sure the passage feature is disengaged: turn knob or key should be in vertical position (A).

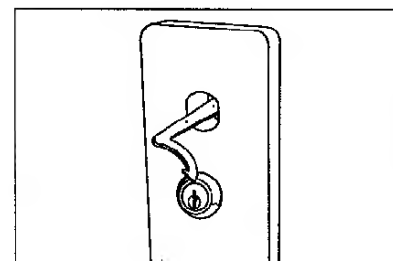
1. Insert the DF-59 (B) control key into the combination change plug assembly (C) and unscrew the cylinder by turning the key counterclockwise. Remove the combination change plug to gain access to the combination change sleeve (D) (see figure 2).
2. Turn the outside lever once to the stop position then release (see figure 4).
3. Enter the existing combination. On new installations, use the factory-set combination: depress 2 and 4 simultaneously, (release), then 3 (release). You should feel a slight click as each button is depressed.
4. Insert the spanner wrench to engage the combination change sleeve. Gently turn the spanner wrench clockwise to the stop position as shown in figure 3 (a slight click should be felt), then turn the spanner wrench counterclockwise to the stop position. Remove the spanner wrench.
5. Turn the outside lever once to the stop position then release (see figure 4).
6. Choose your new combination, write it down, then enter the new combination — depress buttons carefully (a slight click should be felt as each button is depressed).
Note: You can use one button or all five for a combination, but each button can only be used once. You can depress two or more buttons simultaneously as a step in the combination.
7. Turn the outside lever once, all the way, until it stops, hold in position and make sure the latch is retracted fully (A). Release the lever. Turn the lever again to the stop position. At this point, the latch should not retract unless you enter the new combination (see figure 4).
8. Resecure the combination change plug assembly by screwing it in clockwise with the DF-59 key — do not overtighten (see figure 5). Remove the key and store it in a secure area with these instructions and the spanner wrench.



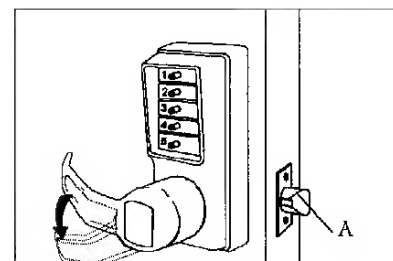
1



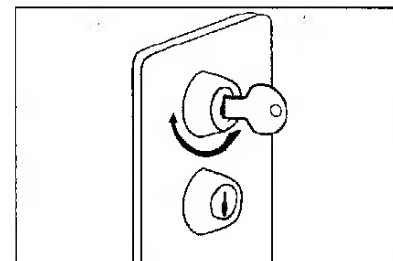
2



3



4



5

Troubleshooting

Symptom/problem ? Outside lever when turned always retracts latch without depressing any buttons.

Cause ⇨ Lock is in zero combination.

Solution ⇨ Follow the procedure for changing a combination except omit step 3 (do not enter the existing combination).

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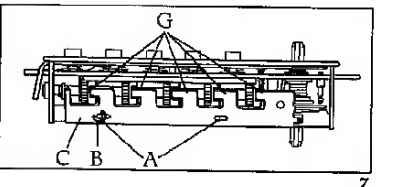
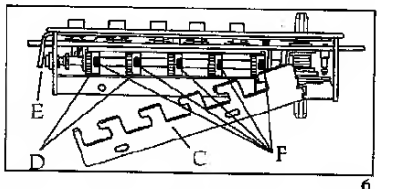
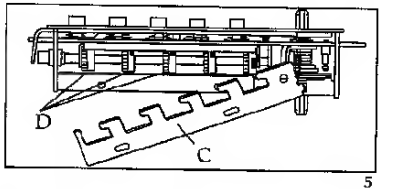
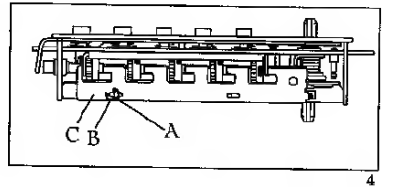
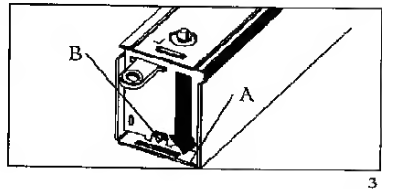
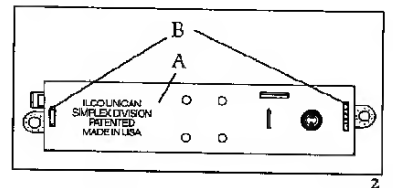
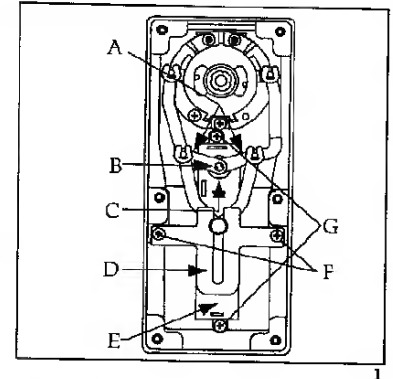
Clearing a lost combination

L1000

There is no procedure for determining an unknown combination from the front of the lock. A lost combination must be cleared by removing the combination chamber from the lock housing, then a new combination can be set.

1. Remove the back plate from the front lock housing by removing the six back plate screws.
 2. Remove the two Phillips head screws (F) securing the guide bracket (D) to the front housing. Grasp the guide bracket and slide it back to disengage it from the clutch linkage (see figure 1).
 3. Lift the two chamber links (A) off of the control shaft (B) using a small flat blade screwdriver. Mark links to assure proper reassembly. (see figure 1)
 4. Remove the combination chamber (E) by removing the Phillips head screws (G) at each end of the chamber (see figure 1).
 5. Remove shaft bushing (C) from control shaft (see figure 1).
 6. Remove chamber cover marked ILCO UNICAN (A) (see figure 2) by gently tapping the lip of the chamber cover (A) at the control shaft end of the chamber (see figure 3) with a screwdriver to detach it from the staked joints (B).
 7. Lay the chamber on its side as shown in figure 4.
 8. With tweezers, or other tool, slide the "E" ring (B) off the unlocking slide stud (A) (see figure 17-4), then gently lift the end of the unlocking slide (C) over the unlocking slide stud (A) (see figure 5).
- Note: The unlocking slide (C) is under spring tension and will be easier to lift if pushed to the left to ease tension. Swing the unlocking slide (C) sufficiently to clear the gears, (D) no further than shown in figure 5.
9. Depress the lockout slide (E) as shown in figure 6. The gears (D) are now free to rotate.
 10. Turn each gear (D) so that the slots (F) are aligned as shown in figure 6.
 11. Return the unlocking slide (C) over the unlocking slide studs (A) while making certain the five toes (G) are engaged in the five gear pockets (F). It may be necessary to adjust each gear (D) slightly to make proper alignment between toes and gear slots (see figures 6 & 7). Resecure the "E" ring on the stud (A). Your chamber will now resemble figure 7 and is ready for reassembly with the lock housing.

Continued on next page.



Clearing a lost combination (cont.)

L1000

REASSEMBLY

1. Resecure the chamber cover (A) marked ILCO UNICAN. Make sure the staked joints (B) (see figure 2) on both end plates fit through both slots on the chamber cover.
2. Resecure the shaft bushing (C) with flat side facing up (see figure 8).
3. Secure the combination chamber with the two Phillips head screws (G) you removed earlier.
4. Resecure the chamber links (A) onto the control shaft.
5. Replace the guide bracket (D) by aligning the clutch linkage in the guide bracket and secure with the two Phillips head screws (F) previously removed.
6. Replace the back plate and secure it with the six back plate screws.

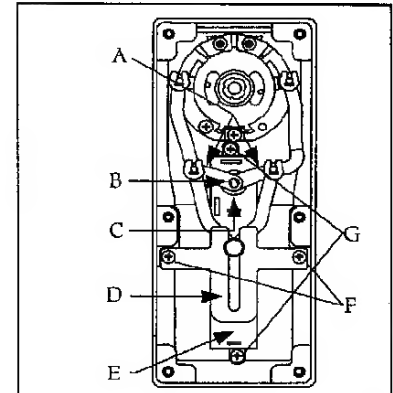
SETTING THE COMBINATION

Do not attempt to set a combination until the complete unit has been reassembled. Perform the following steps in the order shown.

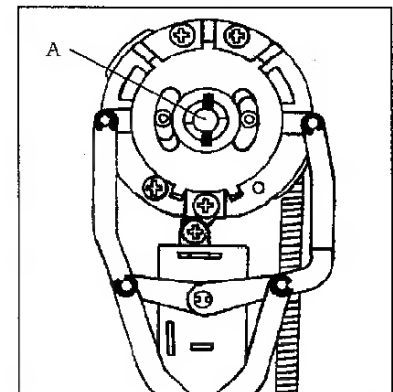
1. Turn the outside lever once to the stop position and then release.
2. Enter the new combination.
3. Turn the outside lever to the stop position, make sure the latch is fully retracted, then release the lever.

**For further assistance call
1-800-849-TECH (8324)**

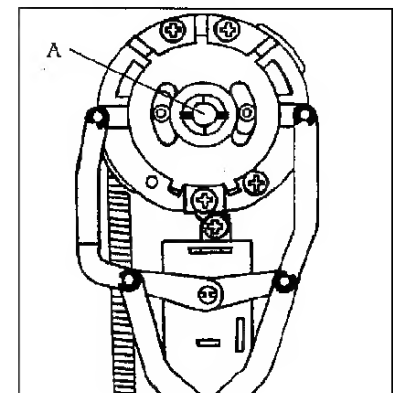
Note: Right hand lever locks require the drive shaft pins to be vertical with the front lock housing. Left hand lever locks require the drive shaft pins to be horizontal to the front lock housing (see figures 9 & 10).



8



9



10

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